ARO°

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Welcome to the next evolution!

EVO Series™ - The Pump with one of the **Best Return on Investment** in the market



- 1" size equipped with 2.2kw gear motor and 3.0kw VFD that provides versatility for small batch and dosing applications
- 2" size equipped with 5.5kw gear motor and 7.5kw VFD for large fluid transferring applications

Metallic options: cast iron, aluminum and stainless steel for applications that require durability and tensile strengths Non-metallic options: 2" polypropylene standard version, for very high corrosion resistance especially in caustic services, widely used in chemical industry

Voltage options: 3 voltage options available to cover global electricity voltage and frequency standards: - 3 phase dual frequency 50/60Hz 200-240V,380-500V and 525-600V



EVO SERIES" THE EVOLUTION IN PROCESS PUMPS





- Motor Frequency (Main Menu) - Torque Limit (Menu 4 - 16)



2" Metallic and Non-Metallic





1" Metallic and Non-Metallic Bare Pump



2" Metallic and Non-Metallic Bare Pump

0

0





There are two primary VFD settings needed to navigate the pump operating map. The commanded frequency will control the pump speed (flw), and the motor torque limit (parameter 416) will limit the maximum torque that the motor will output which will in turn limit the pump pressure. The pump will run at the commanded speed until the backpressure in the system exceeds the motor torque limit shown by the horizontal dotted lines. When this happens, the pump will begin to de-rate its speed to maintain a constant torque output. This will continue until there is zero flw in the system, but full pressure. When the pressure downstream is reduced, the pump will speed up until the speed reaches its commanded frequency. To limit the pressure in the system, the torque limit can be set less than 100%. When backpressure builds, the pump will begin to de-rate its speed at a lower pressure where it intersects its respective curve for that given torque limit.