

15301872 Revision E February 2025

Piggyback Assembly

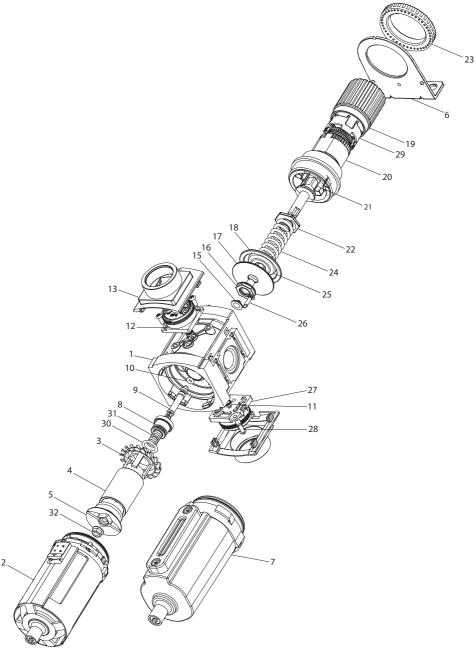
1500 Series

Parts Information





Piggyback Assembly 1500 Series P392XX-XXX - Exploded View

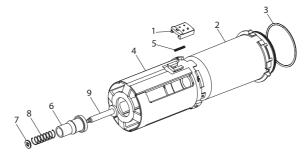


(Dwg. 15321946)

ltem	Part Description	Material	Part Number	Item	Part Description	Material	Part Number
1	Piggyback Body			16	elief Valve Nylon		
	1/4" NPT (P3922X-XXX)			17	Diaphragm	Nitrile	
	3/8" NPT (P3923X-XXX)	1		18	Diaphragm Ring	Acetal	
	1/4" BSP (P392BX-XXX)	Aluminum		19	Handle		
	3/8" BSP (P392CX-XXX)			20	Bonnet	Nylon	
2	Poly Bowl (P392XX-X0X)	Polycarbonate		21	Adjusting Bolt	<u>.</u>	
3	Deflector	Acetal		22	Adjusting Nut	Steel	
4	Filter Element		23	Panel Mount Nut	Acetal		
	5 Micron (P392X4-XXX)		104422	24	Adjusting Spring		
	40 Micron (N/A)	Polyethylene	104423		0-30 psi (P392XX-4XX)	Steel	104433
	0.3 Micron (P392X3-XXX)		104424		0-60 psi (P392XX-2XX)		104434
5	Baffle	Acetal		1	0-140 psi (P392XX-1XX, P392XX-6XX)		104435
6	L-Bracket	Steel	104404	25	Diaphragm Shell	Nylon	
7	Metal Bowl (P392XX-X1X,			26	Pressure Static Tube	Acetal	
	P392XX-X2X)			27	Block Cover	Nylon	
8	Valve			28	Bolt	Steel	
9	Stem	Nylon		29	Tamper Kit		104432
10	Stem "O" Ring	A PLOT		30	Valve "O" Ring	Nylon	
11	Gauge "O" Ring	Nitrile		31	Valve Spring	Stainless Steel	
12	Gauge			32	Nut	Steel	
	0-140 psi (P392XX-6XX)		104310		Service Kit (Relieving; Includes	1	104545
13	Cover (P)	Nylon		1	Items 8, 9, 10, 15, 16, 17, 18, 25, 30, 31)		104547
14	Gauge Cover	Polycarbonate			Service Kit (Non-Relieving; Includes		104218
15	Relief Valve Sheet	Nitrile		Items 8, 9, 10, 15, 16, 17, 18, 25, 30, 31)			

Piggyback Assembly 1500 Series P392XX-XXX - Parts List

Poly Bowl Assembly 1500 Series P392XX-XXX - Exploded View

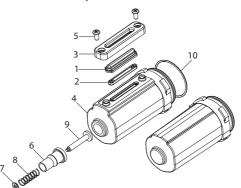


(Dwg. 15321961)

Poly Bowl Assembly 1500 Series P392XX-XXX - Parts List

ltem	Part Description	Material	Part Number	ltem	Part Description	Material	Part Number
1	Lock Button	Nylon		5	Lock Spring Button	Stainless Steel	
2	Poly Bowl (Includes Items 1, 3, 4, 5 and Drain)			6	Drain Housing (Manual Drain) (P392XX-XX0)	Nitrile	104316
				7	Retainer (Manual Drain) (P392XX-XX0)	Stainless Steel	
	Manual Drain (P392XX-XX0)	Delveenheimete	104425	8	Drain Spring (Manual Drain) (P392XX-XX0)	Stainless Steel	104316
	Auto Drain (P392XX-XX4)	Polycarbonate	104426	9	Drain Stem (Manual Drain) (P392XX-XX0)	Brass	
3	Bowl "O" Ring	Nitrile	104429 *		Auto Drain (P392XX-XX4)		104315
4	Bowl Guard	Nylon					

* Kit 104429 includes Manual Drain.



(Dwg. 15321979)

Metal Bowl Assembly 1500 Series P392XX-XXX - Parts List

Item	Part Description	Material	Part Number					
1	Sight Glass (P392XX-X1X)	Nylon						
2	Sight Glass Gasket (P392XX-X1X)	Nitrile						
3	Plate Cover (P392XX-X1X)	Aluminum						
4	Metal Bowl (Includes Item 10 and Drain)							
	(Sight Glass Styles includes Items 1, 2, 3, 5)							
	Manual Drain with Sight Glass (P392XX-X10)		104427					
	Manual Drain w/o Sight Glass (P392XX-X20)		104481					
	Auto Drain with Sight Glass (P392XX-X14)	Aluminum	104428					
	Auto Drain w/o Sight Glass (P392XX-X24)		104482					
5	Bolt (P392XX-X1X)	Steel						
6	Drain Housing (Manual Drain) (P392XX-XX0)	Nitrile	104316					
7	Stopper (Manual Drain) (P392XX-XX0)							
8	Drain Spring (Manual Drain) (P392XX-XX0)	Stainless Steel						
9	Drain Stem (Manual Drain) (P392XX-XX0)	Brass						
10	Bowl "O" Ring	Nitrile	104429 *					
	Auto Drain (P392XX-XX4)		104315					

* Kit 104429 includes Manual Drain.

Parts and Maintenance

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest ARO Office or Distributor.

Related Documentation

For additional information refer to: Safety Information Manual 15301765. Product Information Manual 15301773. Maintenance Information Manual 15301781.

Manuals can be downloaded from arozone.com

Part No. 100400-64

arozone.com

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