



15301823
Revision D
February 2025

Piggyback Assembly

1000 Series

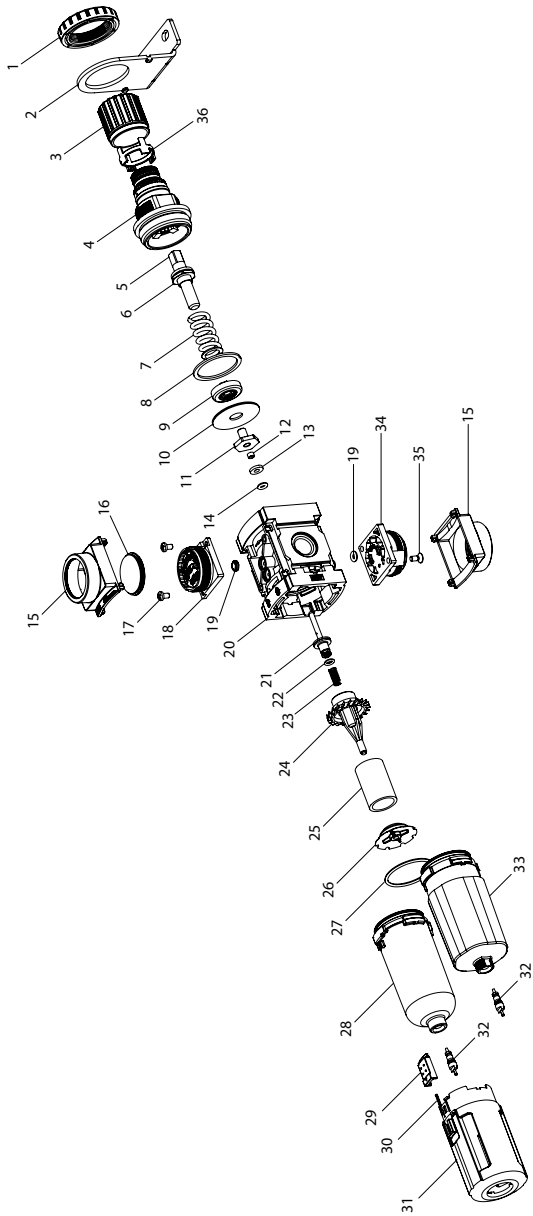
Parts Information



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Piggyback Assembly 1000 Series P391XX-XXX - Exploded View

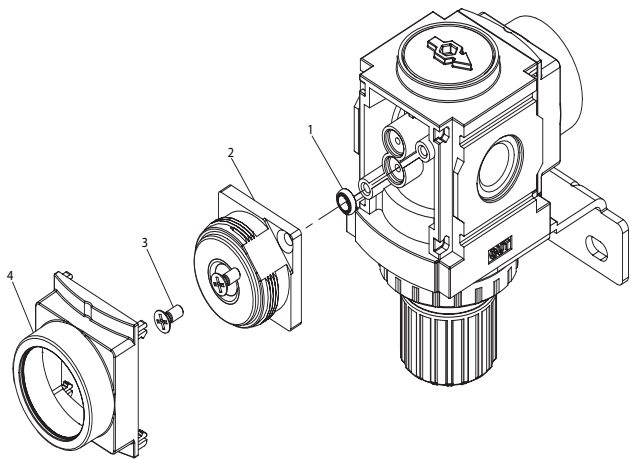


(Dwg. 15318611)

Piggyback Assembly 1000 Series P391XX-XXX - Parts List

Item	Part Description	Material	Part Number
1	Panel Mount Nut	Acetal	---
2	L-Bracket	Steel	---
3	Handle	Acetal	---
4	Bonnet		---
5	Adjusting Bolt	Steel	---
6	Adjusting Nut		---
7	Adjusting Spring	Steel	---
	0-30 psig (P391XX-4XX)		104305
	0-60 psig (P391XX-2XX)		104306
	0-140 psig (P391XX-1XX, P391XX-6XX)		104307
8	Diaphragm Ring	Acetal	---
9	Diaphragm Shell		---
10	Diaphragm	Nitrile+Acetal	---
11	Relief Valve	Acetal	---
12	Relief Valve Gasket	Nitrile	---
13	Stem O-Ring Holder	Aluminum	---
14	Stem O-Ring	Nitrile	---
15	Regulator Body Cover	Acetal	---
16	Gauge Window	Polycarbonate	---
17	Gauge Bolt	Steel	---
18	Gauge	---	104310
	0-140 psig (P391XX-6XX)		---
19	Gauge O-Ring	Nitrile	---
20	Piggyback Body	Aluminum	---
	1/8" BSP (P391AX-XXX)		---
	1/4" BSP (P391BX-XXX)		---
	1/8" NPT (P3911X-XXX)		---
	1/4" NPT (P3912X-XXX)		---
21	Valve Assembly	Brass+Nitrile	---
22	Valve O-Ring	Nylon	---
23	Valve Spring	Stainless Steel	---
24	Deflector	Acetal	---
25	Filter Element	Polyethylene	104295
	5 Micron (P391X4-XXX)		104296
	40 Micron (N/A)	---	---
26	Baffle	Acetal	---
27	Bowl O-Ring	Nitrile	---
28	Poly Bowl (Includes Items 25, 27, 28, 29 and Drain)	Polycarbonate	104298
	Manual Drain (P391XX-X00)		104299
	Auto Drain (P391XX-X04)		---
29	Lock Button	Acetal	---
	(P391XX-X0X)		---
30	Lock Button Spring	Stainless Steel	---
	(P391XX-X0X)		---
31	Bowl Guard	Nylon	---
	Manual Drain (P391XX-X00)		---
	Auto Drain (P391XX-X04)		---
32	Manual Drain	---	104294
	(P391XX-XX0)		---
33	Metal Bowl (Includes Item 25)	Aluminum	104300
	Manual Drain (P391XX-X20)		104301
	Auto Drain (P391XX-X24)		---
34	Block Cover	Nylon	---
35	Gauge Bolt	Steel	---
	Auto Drain (See Part List 15301799)	---	104293
	(P391XX-XX4)	---	104304
36	Tamper Kit	Nylon	---
	No Gauge Assembly (See Page 4)	---	---
	Service Kit (Includes Items 8, 9, 10, 11, 12, 19, 20 & 21)	---	104217
	Relieving (P391XX-X0X, P391XX-X2X)	---	104548
	Non-Relieving (P391XX-X4X)	---	104468
	Service Kit (Includes Items 27 and 32)	---	---

No Gauge Assembly 1000 Series Exploded Diagram



(Dwg. 15318645)

No Gauge Assembly 1000 Series Parts List

Item	Part Description	Material	Part Number	Item	Part Description	Material	Part Number
1	Gauge O-Ring	Nitrile	---	3	Block Cover Bolt	Steel	---
2	Gauge Plate	Acetal	---	4	Regulator Body Cover	Acetal	---

Parts and Maintenance

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **ARO** Office or Distributor.

Related Documentation

For additional information refer to:

Safety Information Manual 15301765.

Product Information Manual 15301773.

Maintenance Information Manual 15301781.

Manuals can be downloaded from arozone.com

Part No: 100400-59

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